Temperature/Color Variation Chart

For AMACO® Velvets, Designer Velvets, and Velvet-1-Strokes when fired at Cones 5 and 10

AMACO® underglazes can be used and fired to the temperature of the clay on which they are used. However, some colors may change, fade away partially, or entirely disappear when used at mid range or high temperatures. The color chips shown in this catalog as well as the glazed chips on our selector charts show the colors when they are fired to Cone 05 on an earthenware body.

To assist you with the choice of colors when working in stoneware or porcelain, the following charts show how AMACO® Velvet colors will appear when fired to Cone 5 and Cone 10. **This chart also represents results of Cone 5 and 10 firings for Designer Velvets (DV) and Velvet-1-Strokes (V-1-S). Look for the DV and V-1-S references on the chart.**

Deborah Weinstein of Lake Worth, Florida, decorated "Trill Casserole" with AMACO® Velvet Underglazes.

Series No.	Cone 5	Cone 10	Series No.	Cone 5	Cone 10	Series No.	Cone 5	Cone 10	Series No.	Cone 5	Cone 10
V-301			V-323			V-355			V-376		
V-302 (DV-3302)			V-325 (DV-3325)			V-356			V-380		
V-303			V-326 (V-1-S-1326)			V-357			V-381		
V-304			V-327 (DV-3327)			V-360 (DV-3360) (V-1-S-1360)			V-382		
V-308 (DV-3308) (V-1-S-1308)			V-328 (DV-3328)			V-361			V-383		
V-309 (V-1-S-1309)			V-332			V-366			V-384		
V-310			V-333			V-367 (DV-3367)			V-385		
V-313 (V-1-S-1313)			V-334 (DV-3334)			V-368 (DV-3368)			V-386		
V-314 (V-1-S-1314)			V-336 (V-1-S-1336)			V-369 (DV-3369)			V-387		
V-315			V-341			V-370 (V-1-S-1370)			V-388		
V-316 (V-1-S-1316)			V-343			V-371 (DV-3371)			V-389		
V-318			V-345 (V-1-S-1345)			V-372 (DV-3372)			V-390		
V-320 (DV-3320)			V-350			V-373			V-391		
V-321			V-353 (V-1-S-1353)			V-374 (DV-3374)					
V-322 (DV-3322)			V-354 (DV-3354)			V-375					

Velvet Underglazes fired on 38M White Stoneware Clay bisque buttons. One half of each button is shown with HF-9 Clear Glaze.